

**Butler County Child and Family Development Task Force
2011 Meeting Schedule**

VISION STATEMENT

The Butler County Child and Family Development Task Force, with community support, ensures quality, available, and affordable childcare, early childhood education, children's health services, and family support for all children in Butler County.

Meetings will be held the 3rd Wednesday of each month, 11:00 am to 1:00 pm. Meetings will be held at Bradford Memorial Library in El Dorado (611 S. Washington). If the meeting time, date, location changes, task force members will be notified via email. Please notify Audra Kenneson (316.323.4501 or akenneson@rui.org) if you have items to add to the agenda.

Meeting Dates	Meeting Location	Guest Speaker - Program
January 19, 2011	Bradford Memorial Library Clymer Room	Marcy Cone – Child Start
February 16, 2011	Bradford Memorial Library Clymer Room	Luann McFadden – Bright Beginnings Janett Jacobs – Tri-County CASA, Inc.
March 16, 2011	Bradford Memorial Library Clymer Room	- No Meeting -
April 20, 2011	Bradford Memorial Library Clymer Room	Barb Roths – K-State Research & Extension Butler County
May 18, 2011	Bradford Memorial Library Clymer Room	
June 15, 2011	Bradford Memorial Library Clymer Room	Cathy Gray – Healthy Kansas Kids Director Ylonda Dennis – Butler County Health Department Preparedness Coordinator.
July 20, 2011	Bradford Memorial Library Clymer Room	Trisha Smith/Amanda Dorey – South Central Mental Health Counseling Center & Social Stars Preschool
August 17, 2011	Bradford Memorial Library Clymer Room	
September 21, 2011	Bradford Memorial Library Clymer Room	Jennifer Stanyer – ARC of Butler County
October 19, 2011	Bradford Memorial Library Clymer Room	Suzi Thien – Sunlight Children's Advocacy & Rights Foundation (SCARF) Darla Carter – Family Life Center Safehouse
November 16, 2011	Bradford Memorial Library Clymer Room	
December 21, 2011	Bradford Memorial Library Clymer Room	

Thank you for your continued participation in the Butler County Child and Family Development Task Force!

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Smart Start Coordinator

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