

**Butler County Child and Family Development Task Force  
2008 Meeting Schedule**

**VISION STATEMENT**

The Butler County Child and Family Development Task Force, with community support, ensures quality, available, and affordable childcare, early childhood education, children's health services, and family support for all children in Butler County.

Meetings will be held the 3<sup>rd</sup> Wednesday of each month, 11:00 am to 1:00 pm. Meetings will be held at Bradford Memorial Library in El Dorado (611 S. Washington). If the meeting time, date, location changes, task force members will be notified via email. Please notify Audra Kenneson (316.775.3556 or akenneson@rui.org) if you have items to add to the agenda.

<b>Meeting Dates</b>	<b>Meeting Location</b>	<b>Guest Speaker - Program</b>
January 16, 2008	Bradford Memorial Library Clymer Room	Kris Nicholson – WAGES
February 20, 2008	Bradford Memorial Library Clymer Room	Marcy Cone – Child Start
<b>March 19, 2008</b>	<b>No meeting – Spring Break</b>	<b>No Meeting – Spring Break</b>
April 16, 2008	<b>USD 490 Central Office</b> <b>124 W. Central; El Dorado</b>	Marla Canfield – Apprenticeship
May 21, 2008	Bradford Memorial Library Clymer Room	Susan Harsh – Infant/Toddler Services Kathy Gann, Children's Mercy
June 18, 2008	Bradford Memorial Library Clymer Room	Sue Sommers (or proxy) - EduCare
<b>July 16, 2008</b>	<b>Cancelled</b>	<b>Cancelled</b>
<b>August 20, 2008</b>	<b>Cancelled</b>	<b>Cancelled</b>
September 17, 2008	Bradford Memorial Library Clymer Room	Leslie Sissel – Parents As Teachers Valecia Vogts-Scribner Big Brothers/Big Sisters
October 15, 2008	Bradford Memorial Library Clymer Room	Marion Nichols – MidCAP Stefani Brand – Catholic Charities: Marriage for Keeps
November 19, 2008	Bradford Memorial Library Clymer Room	Kathlene Medlin – Head Start Jamie Downs – Health Department
December 17, 2008	Bradford Memorial Library Clymer Room	-----

Thank you for your continued participation in the Butler County Child and Family Development Task Force!

Audra Kenneson, LMSW  
Smart Start Coordinator  
730 Cliff Drive  
Augusta, KS 67010  
316.775.2556  
akenneson@rui.org